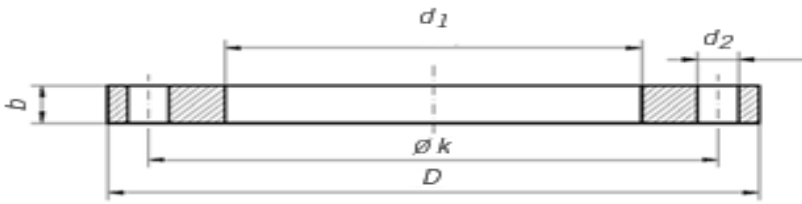


UNI 2277 PN10



DN	pipe	d1	k	D	b	d2	Thread	Number of drills	Weight kg
80	88,9	90,0	160	200	20	18	M16	4	3,772
600	609,6	612,6	725	780	36	30	M27	20	47,723
700	711,2	714,2	840	895	38	30	M27	24	63,071
800	812,8	815,8	950	1015	40	33	M30	24	83,451
900	914,4	917,4	1050	1115	42	33	M30	28	96,049
1000	1016,0	1019,0	1160	1230	44	36	M33	28	118,827
1200	1220,0	1224,0	1380	1445	46	39	M36	32	153,404
1400	1420,0	1424,0	1590	1675	48*	43	M39	36	210,390